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## 一、使用范围及结构特点

GK2006型系列产品，是手提式电动工业封包机，系我厂已获国家专利，具有升级换代双线改单线只需更换勾针无须调整任何部件是现代手提缝纫机大力士最新产品。

本机采用先进的上下综合送料机构和自动剪线机构，能缝合厚薄不同的各种布袋、纸袋、塑料纺织袋、纸塑复合袋，麻袋等包装袋。所缝的线迹具有弹性，线迹美观，封包牢固、拆包方便的特点，是当今最佳的封包设备。

针距长度	6-8毫米	
The needle is apart from the length		
最大缝料厚度	6毫米	
biggest seam material thickness		
缝线规格 21支	2 X 3	涤纶线
Sewing yheadspe-cifation		Polyester fiberline
机器净重 4kg		
Machin e net weight		
电机	10000/分	90W
Electricalmachinery		

## 一、Use scope and structure speaial artillery

The GK 2006 series product is the portable-type electricolly operated, industry sewing machine,was my factory has attained the country specially to blow.Has turns to a new generation the double thread to change the single track only tohave toreplace cancels the needle not to need to adjustanypart

This machine uses advanced about to synthesize the feed mechanism box to move with automatic-ally reduces the line organization.Can suture the thickness different each kind of cloth sack the paper bag the plastic spinning and weaving bag the paper modles compound packing and so on bag gunnysack.Sews the line mark has elastic the line artistic seam pzckage relcable opens apackage of convenient characteristic is now a best seam package of equipment.



## 二、设备启动前的准备

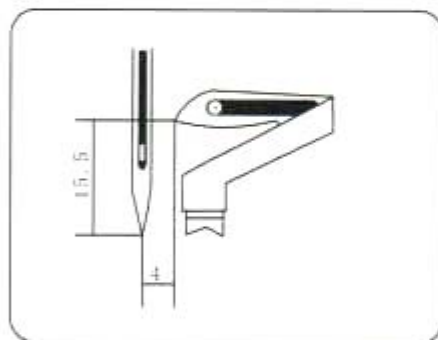
- 1、润滑是保持机械设备处于良好状态必不可少的条件，应将润滑油倒入油壶（容量为45cc）。在启动设备之前应连续将润滑油装置加油按钮 10 次，即可使润滑油流向机械设备。应如满足够的润滑油，以确保在正常操作条件下能够维持平均 4 小时的设备运转。不得在未加注润滑油的情况下运行设备，这样会导致设备故障或损坏。
- 2、缝针的调整，转动皮带轮使行针杠杆到最高位置时，松开针固定螺丝看是否与柄部的扁对正，调整后拧紧针固定螺丝。
- 3、穿线，缝口机在供货时已穿好线，以向你展示机器的正确穿线方式。如图2所示，以便于识别，应遵照图中的次序穿线。

## 三、设备调整

重要提示：

在进行设备调整或更换零件时，必须将电源插头从供电电源上拔下，这对于保证操作人员和调整维修工的人身安全是非常重要的。

- 1、穿线张紧度通过调整穿线张紧螺母即可调节穿线张紧度。顺时针方向转动张紧螺母，可夹紧穿线，逆时针方向转动张紧螺母，可使穿线放松。
- 2、缝针和打环机构位置打环机构在通过缝针背面凹形处两针相交时不得相碰，其间隙为 0.005-0.15mm。调节时拧开导架紧固螺丝，当直针下达最低点，距下轴中心约5 mm处时，直针针尖处到弯针针尖处约15.5mm，从直针中心到弯针尖处约4mm处为最佳工作状态。这时拧紧导架紧固螺丝。



图形1

## 3、护针板调节

为了避免机针下刺时发生弯曲，护针板可起到保护作用。两者的间隙为 0.08-0.13mm。调整时将小手轮 往工作方向转动，使护针板靠近机针，松开机牙紧固螺丝，移动护针板至合理间隙后再拧紧机牙紧固螺丝。这样不会影响机牙，因为送料牙处有送料牙调整螺丝，所以不会影响送料牙的高度。

### 4、送料牙调节

根据缝料质量，厚度确定送料牙的高度，对封布袋、塑料编织袋等，一般高出针板上平面平均 1.2-1.8mm，调整时先拧开机牙固定螺丝，调节送料牙调节螺丝，调整后拧紧送布牙紧固螺丝。

### 5、针距长度调节

针距长短的调节，是通过针距调节螺丝来定，需调整时，先打开侧盖板，再松开针距调节螺母，然后调节针距调节螺丝，顺时针时针距小，逆时针时针距大，调整后，拧紧针距调节螺母。

### 6、压脚压力调节

压脚压力的大小，取决于送料的厚度，缝薄时需减少压力，反之，则增大压力。当缝料推送顺畅，针迹均匀时切勿再增大压力，以减缓机件的磨损。调节压力时可松开调压螺母，顺时针时压力大，逆时针时压力小，调整后，拧紧螺母即可。



## 二、The equipment starts before the equipment

- 1、The lubrication is maintains the mechanical device to beat the good conditions sential condition.Should pour into the oil pot the lubricating oil(capacity is 45cc).In front of starting outfit should continuously refuel the lubricating oil installment button 10.Then uses the lubricating oil to flow to the machinery to suppose yang.Should add completely the enough lubrication.Guarantees under the nomeel operation condition can the uygur impartial hour equipment transport the whoel.Must not not move in the replenishment lubriccting oil situation supposes yang.This can cause the equipment failure or the damage.
- 2、The stitching adjustment rotates the belt pulley to cause moving needle the release lever to the highest position time.The pine operates the needle anchor-screw to look whether with handle department flatlyto.After the adjustment screws tight the needle anchor scren.
- 3、Threading sews the mouth machine when supplying goods has put on the line.By appoaehes you to demonstrate the machine the correct threading way.Like chart2 shows in order to the recognition should obey in the chart the order to thread

## 三、Equipment adjustment

Important prompt:

Is carrying on the equipment adjustment or the reptocement components.Must pull out the power source plug from the electric power supply.This and adjusts maintenance worker's person safely regarding the guarantee operator is count for much.

- 1、Threads anxiety then to adjust threading through the adjustment threading clamps,nut clamps..Clockwise rotates clamps the nut may clamp puts on.The counter clockwise rotation clamps,nut may cause theading to put to .
- 2、The stitching and hits the link organization position to hit the link organization in the concave shape place two needles to intersect through the stitching back time does not have to bwmp.Intewal its twist convince for 0.005-0.15mm by patient analys is shelf fasten serew act as.Is apart from time the lower , sheft center approximately 5mm place straight needle needle-tip place to be in dire staitis to cancele the needle the needle-top 15.5mm.from stright needle center to curved needle-tip place line mm place for best workshape.
- 3、Protects the needle board to movefor under avoiding machine needle time line occar curvee boardthe allowed to got up the protection to do .

When adjust ment the small hand wheel toward the work directional rotation,causes to protect the needle board near ness machine needle,thepine s tarting tooth tight screw.The migration protects the needle board to sorene thigh machine the tooch tight sew again after the reasonable gap.Likethis can not a ffect machine the tooth because the feeding tooth place has the feeding tooth a djusting screw therefore cannot affect the feeding tooth the altitude.

### 4、Feeding tooth adjustment

Aceording to seam material quality thinknese determination feeding tooth altitude.To seals the cloth sack the plastic knitting bag and so on.Aeneral removes the acupuncture needle high panel plane average 1.2-1.8mm.When adjustment twists the stareing tooth anchor screwfirst.Adjustment feeding tooth, adjusting screw.Ather the adjustment screws tight delivers the cloth tooth tight screw.

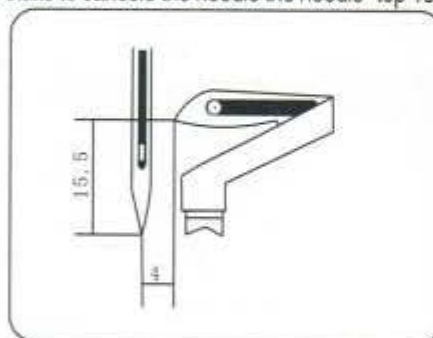
### 5、The needle is apart from the length adjustment.

The needle is apart from the length the adjustment is apart from the adjusting screw through the needle to decide.When must adjust turns on the side lap first then loosens the needle to be apart from the vegwating nut.Then adjusts the needle to be apart from the adjusting screw.The clock wisehand of a clock is apart from slightly.The anticlockwise hand of a clock is aapare from is a big way.After the adjustmend saews tight the needle to be apart from the the regulating nut.

### 6、Presses the foot pressuve control.

Presses the foot pressuve the sive is decided infeeding thickness.Seam thin when must reduce the pressure other wise then incveases the pressure.

When the scam cotton material push is smooth.Needle mark even when is sure not to increase the pressnre again lightens and reduces the part the attrition When adjustment pressure may loosen the accent to press the nut.The clockwise time pressure is small anti-clock wise time pressure high.After the adjustment twists off the nut the.



图形1

## 四、机器故障原因及解决方法

故障内容	原因	解决方法
断线	1.线路穿错 2.线源轧住 3.缝线张力太紧，出线量不足 4.缝线粗细不均，拉力强度不够 5.机针孔、针板孔或弯针孔有毛刺 6.机针与弯针运动位置配合不好 7.机针与或弯针相碰 8.送料牙齿尖太锐 9.压脚压力过大	正确穿线 检查排除 放松夹线板压力 选择质量合格的缝线 用细砂布光或调换 重新调整 重新调整间隙 磨钝齿尖 放松压脚压力
跳针	1.机针凹型面装反或装斜 2.机针与弯针运动不协调 3.机针太高使弯针钩不到线或机针弯曲 4.弯针挑线位置过低，过早释放底线 5.机针细，而缝线粗，配合不当	调整机线方向 重新调整 调整机针高度或换新针 调高位置，延底线释放 调换机线或缝线
断机针	1.机针弯曲 2.机针与护针板或弯针相碰 3.输送机速度快于缝纫速度 4.细针缝厚料	换针 调整相互间隙 调整输送速度或缝纫速度 换粗针
机针线紧松不匀	1.机针线线量不足或过多 2.机针线夹线板压力过大或过小	调节线量调节杆高度 调整夹线板压力
送料呆滞	1.送料牙齿面过低或齿面磨损 2.压脚压力过小 3.送料齿轮紧定螺钉松动	抬高齿面或调换送料牙 增加压脚压力 拧紧螺钉
上下层缝料不齐	1.压脚压力太小 2.压脚底面不光滑，阻力过大	调节调压螺套，增加压脚压力 抛光压脚底面
运动沉重	1.机器装配不良 2.传动皮带过紧 3.运动部位缺油	检查装配间隙，进行调整 适当放松皮带 清除污物后注入润滑油
噪声大	1.传动零件磨损使间隙增大 2.紧定螺钉松动使零件之间发生碰撞 3.油路不畅缺油	调换新零件 拧紧各部位螺钉 清除油路内尘埃，注入清洁润滑油



# Nechanical breakdown reason and solution

Breakdown tent	Reason	Solution
Broken line	<ol style="list-style-type: none"> <li>1.The line puts on wrong</li> <li>2.The line source vollover</li> <li>3.The sewing thread ten sity too is tight the going beyond a line quantily is insufficient</li> <li>4.The seam size of twine is not uniform the tensile strength is insufficient</li> <li>5.machine pinhole needle board kong huo gou the pinhole has the hurr</li> <li>6.machine the needle with cantels the needle traweling positon coordination hotto be good</li> <li>7.Machine the needle with cantels the needle to bump</li> <li>8.The feeding tooth too is incisive</li> <li>9.Presses the foot pressure oversized</li> </ol>	<ol style="list-style-type: none"> <li>1.conrect threading</li> <li>2.Inspectionw elimination</li> <li>3.The re laxat ion presses the formirg blekp ressure</li> <li>4.Choice quality appropriate sewing thread</li> <li>5.Orexchanges with the crocus cloth polishing</li> <li>6.Read justing</li> <li>7.Read justs the gap</li> <li>8.Rubs the obtuse crown</li> <li>9.The relaxationpresses the foot pressure</li> </ol>
Bouncing pin	<ol style="list-style-type: none"> <li>1.Machine the needle concewe shape swrfce attire counter or installs slanting</li> <li>2.Machine the needle with caneels the needle gearing not to be uncoordinated</li> <li>3.Machine needle too high causing hook needle Does not hook the line or machine the needle is cwuing</li> <li>4.The hook needle selects the lire position to be lower then the premature disconnection to put the ag</li> <li>5.But machine the needle thin the sewing thread coordinates thickly impro</li> </ol>	<ol style="list-style-type: none"> <li>1.Adjust tement equipment andlines dir est ion</li> <li>2.Read justing</li> <li>3.The adjuster needlehighly or exchange s the needle</li> <li>4.Aoyu the high positiomextension a gent release</li> <li>5.Exchanges the eqwipment andlines o r the sewing thread</li> </ol>
breaks a loom thread the needle	<ol style="list-style-type: none"> <li>1.Machine the needle is curving</li> <li>2.Machine the needle with protects the needle board the hook needle bu</li> <li>3.conueyer speed quickly intai loring speed</li> <li>4.pintle seam thick material</li> </ol>	<ol style="list-style-type: none"> <li>1.Trades the needle</li> <li>2.Adjustment mutual gap</li> <li>3.Adjust ment transfer rate ortailoring sp eed</li> <li>4.Trades the basting</li> </ol>
Machine the needle work loose cund tight is not uniform	<ol style="list-style-type: none"> <li>1.Machine needle work line quantity inswofficency orexcessively many</li> <li>2.Machine needle work clamp pressure oversi zed orexcessively small</li> </ol>	<ol style="list-style-type: none"> <li>1.Adjusts the pitch line quantity standard lever altitude</li> <li>2.Adjustment clamp pressure</li> </ol>
Feeding delay	<ol style="list-style-type: none"> <li>1.Feeding tooth surface low or tooth faceattrition</li> <li>2.Presses the foot pres sure excessivelyto be small</li> <li>3.The feeding gear clamping screw hail bee omes less crowded</li> </ol>	<ol style="list-style-type: none"> <li>1.Raises the tooth fale orexchanges the feeding tooth</li> <li>2.Increases the compres sion foot press ure</li> <li>3.Screws tight the bolt</li> </ol>
On the lower level seammateial is un even	<ol style="list-style-type: none"> <li>1.Presses the foot pressure too to be small</li> <li>2.Not only presses the sole sur face oversi zed the slip resi stance</li> </ol>	<ol style="list-style-type: none"> <li>1.The adjustment accent presses the nut to i ncrease the compre ssionfoot press</li> <li>2.Throws the light pressuresole surface</li> </ol>
The movement is heavy	<ol style="list-style-type: none"> <li>1.The machine equi pment is not good</li> <li>2.The trans mtssion be ltexcessively is tight</li> <li>3.The move ment spot is out of gas</li> </ol>	<ol style="list-style-type: none"> <li>1.The inspection assemblygap carries o n the adjustment</li> <li>2.Relaxes the leather bett suitaby</li> <li>3.After the eliminationcontamination pa ors into thelubricating oil</li> </ol>
The noise is big	<ol style="list-style-type: none"> <li>1.The transmission components attritioncans es thegap incr ease</li> <li>2.Theclanying screw nail causes between the components to hare the collisuon looslel</li> <li>3.The oil duct is out of gas impeded</li> </ol>	<p>Exchanges the new components screws tight uarious spots balt</p> <p>In the elimina tion oil duct the dust purs in to the cleam lubri cating oil</p>

Organism axle sleeve part

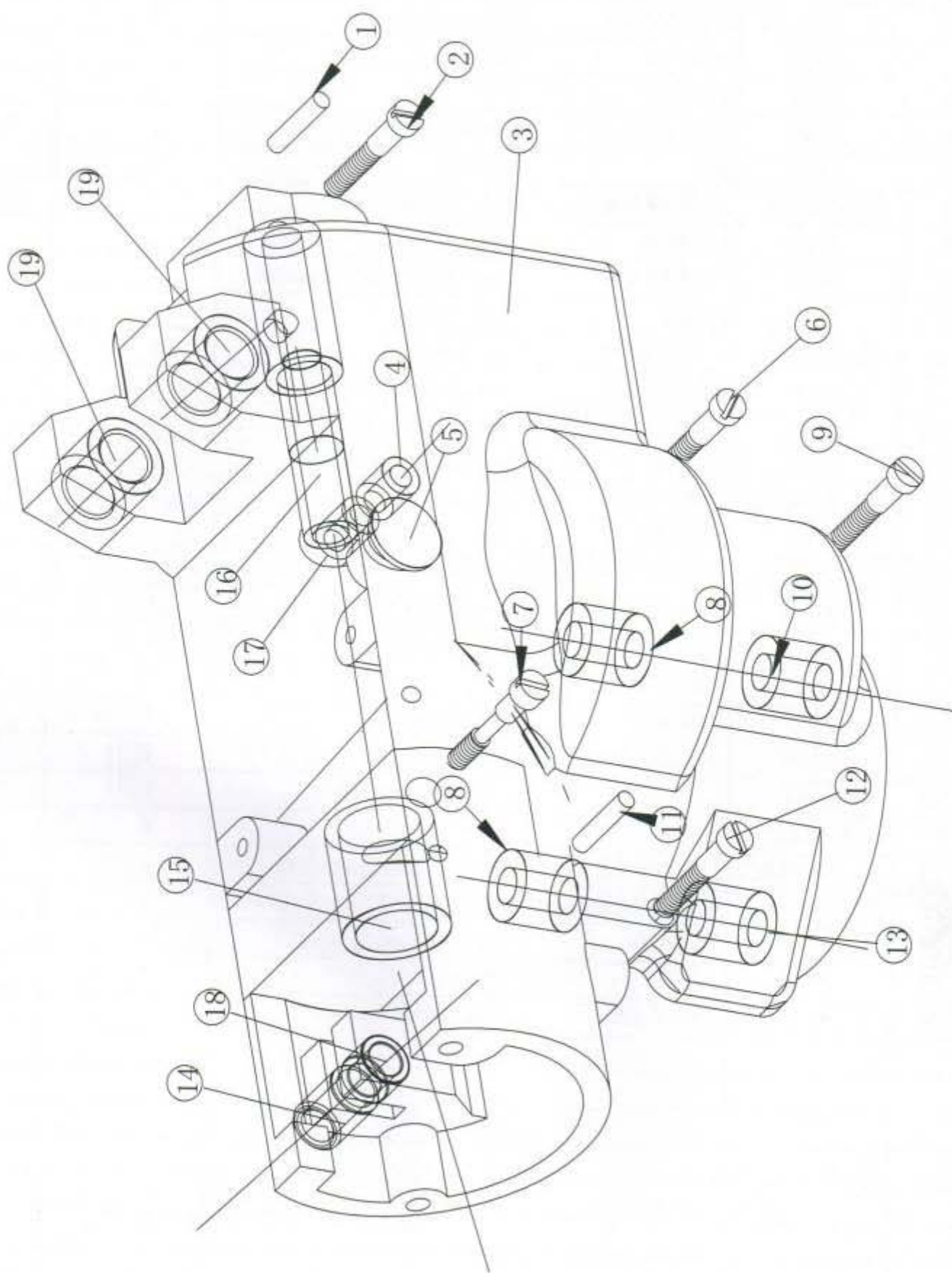
Organism axle sleeve part

8



# 机体轴套部件

Organism axle sleeve part

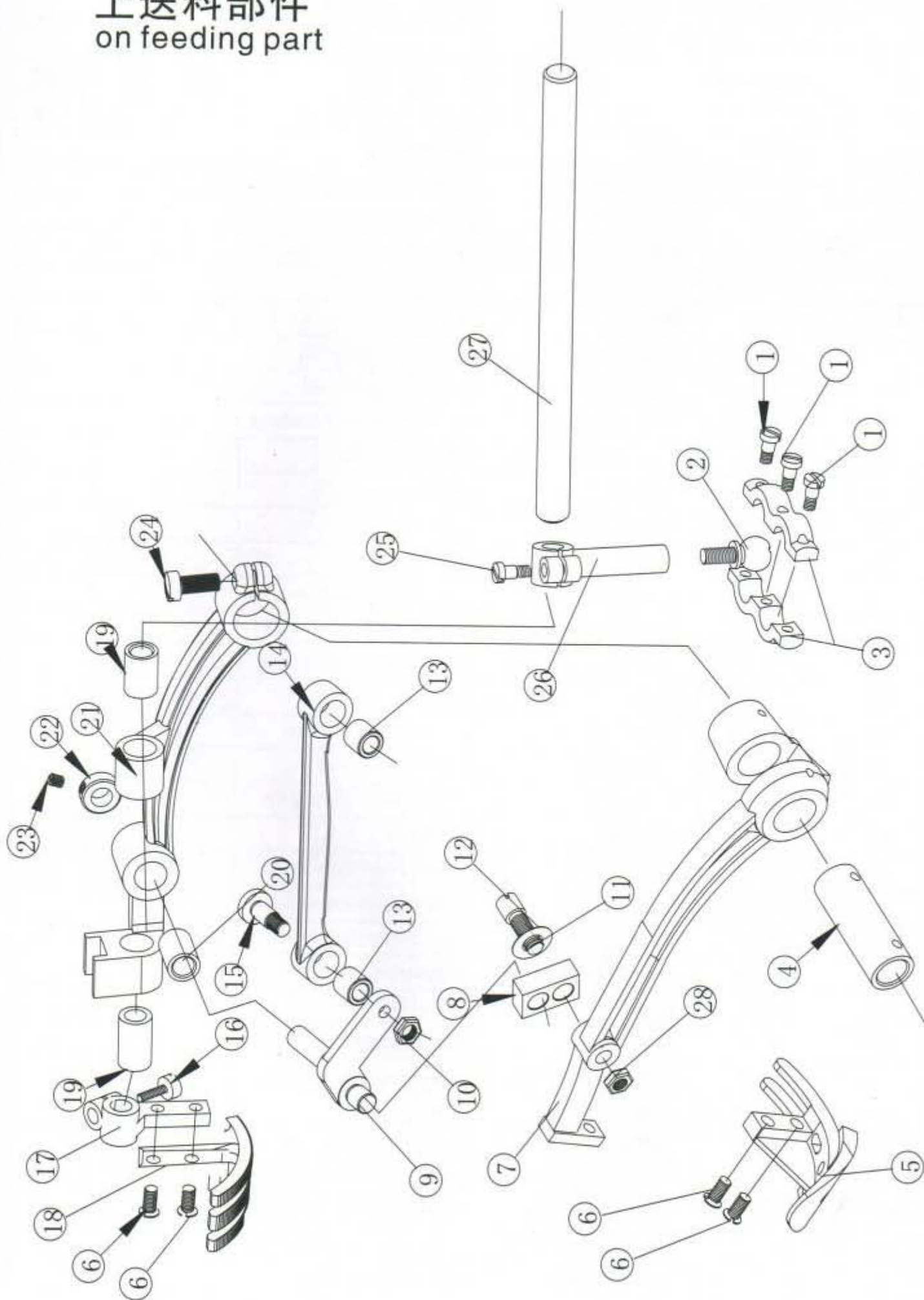




# 上送料部件 on feeding part

序 号 Serial number	零部件件号 Sparepart number	零 部 件 名 称		数 量	备注
1	$\frac{1}{8}$ S44004	球接头连杆螺丝	Ball end connecting rodscrew	3	
2	2133	弹子球接头	Billard ball ball end	1	
3	2134	球接头连杆	Ball end	1	
4	2135	压脚大连杆套	presses the foot Dalian stem casing	1	
5	2120	压脚	presses the foot	1	
6	$\frac{9}{64}$ C40501	上送布牙紧固螺丝	on delivers the cloth tooth tight screw	4	
7	2137	压脚提升臂	presses the foot lift arm	1	
8	2138	压脚提升小连杆	presses the foot to promote the small connecting rod	1	
9	2167A	三角连杆	Triangle connecting rod	1	
10	$\frac{11}{64}$ N40102	大连杆销轴螺母	Dalian pole pin spindle nut	1	
11	2196	压脚小连杆螺肖	presses the foot small connecting rod spiral to sell	1	
12	2139	压脚提升小连杆平垫	Presses the to promote the small connecting rod plain cushion	1	
13	2140	大连杆固定套	Big connecting rod fixed wrap	2	
14	2146	压脚提升大连杆	presses the foot to promote the big connecting rod	1	
15	2197	大连杆螺肖	The big connecting rod spiral sells	1	
16	$\frac{11}{64}$ V40404	上送布牙小连杆收紧螺丝	on the feeding tooth small connecting rod tightens the screw	1	
17	2141	上送布牙小连杆	on feeding tooth small connecting rod	1	
18	2142	上送布牙	On deliver the cloth tooth	1	
19	2143	牙架座衬套、前、后	Tooth rest base bushing before and after	2	
20	2111	牙架座衬中	In tooth rest base lining	1	
21	2176	上送料牙架座	on feeding tooth rest base	1	
22	2147	三角连杆紧固	The triangle connecting rod is tight	1	
23	$\frac{1}{8}$ P44203	紧圈顶丝	collar set screw	1	
24	$\frac{3}{16}$ V40405	上送料牙架座收紧螺丝	on the feeding tooth nest base tightens the screw	1	
25	$\frac{9}{64}$ V40406	开针小连杆收紧螺丝	operates the needle small connecting rod to tighten the screw	1	
26	2148	开针小连杆	Operates the needle small connecting rod	1	
27	2149	上轴	Top roll	1	
28	$\frac{3}{16}$ N40103	压脚销轴螺母	presses the foot to sell the spindle nut		

# 上送料部件 on feeding part



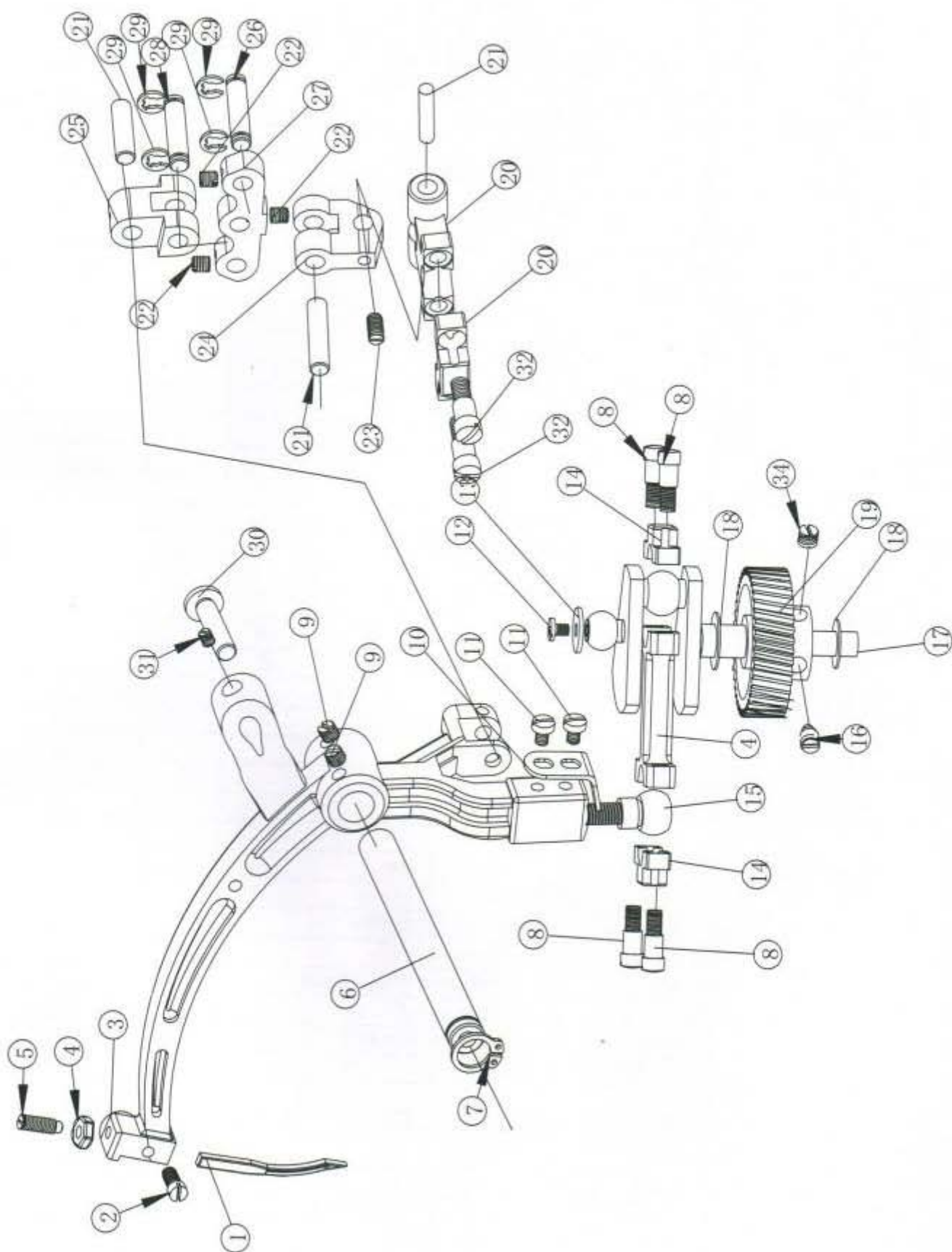


# 主轴传动与行针部件

## Mainaxle transmission and marking needle parts

序 号 Serial number	零部件件号 Spare part parts number	零 部 件 名 称 S p a r e p a r t n a m e		数 量 Q u a n t i t y	备注 Note
1	2114	机针	Machine needle	1	
2	$\frac{9}{64}$ V40401	机针固定螺丝	Machine needle anchor screw	1	
3	2115	行针杠杆	Marking needle release lever	1	
4	$\frac{9}{64}$ N40101	机针限位锁紧螺母	Machine needle spacing locking nut	1	
5	$\frac{9}{64}$ P40201	针限位螺丝	Needle spacing screw	1	
6	2116	摇杆轴	Rocker fulcrum	1	
7	K200601	摇杆轴长簧	Rocker fulcrum long reed	1	
8	$\frac{11}{64}$ S40003	大连杆螺丝	Big connecting rod screw	4	
9	$\frac{11}{64}$ P40202	行针杠杆顶丝	marking needle release lever set screw	2	
10	2145	弹子球卡板	Pinball contour plate	1	
11	$\frac{1}{8}$ V44402	卡板螺丝	Contour plate screw	2	
12	$\frac{1}{8}$ V44403A	曲轴保险螺丝	Crank check screw	1	
13	2117	保险平垫	Safe plain cushion	1	
14	2118	行针杠杆大连杆	Marking needle release lever big	1	
15	2195	行针杠杆球接头	Connecting rod	1	
16	$\frac{3}{16}$ Z40301	小连杆定位螺丝	Small connecting rod set screw	1	
17	2122	曲轴	Crank	1	
18	2119A	抬牙平垫	Lifts the tooth plain cushion	2	
19	2165	抬牙齿轮	Lifts the toothed wheel	1	
20	2103	导架连杆	Loses face the connecting rod	1	
21	2121	联接销	Coupling pin	3	
22	$\frac{1}{8}$ P44203	联结销顶丝	Coupling pin set screw	4	
23	$\frac{1}{8}$ P44204	搭接片顶丝	Builds the contact tag set screw	1	
24	2123	导架连杆搭接片	the guide connecting rod builds the contact tag	1	
25	2125	行针连杆接头	Marking needle connecting rod attachment	1	
26	2126	销轴	Sells the axis	1	
27	2128	三孔连杆	Three connecting rods	1	
28	2129	三孔连杆中心轴	three connecting rod central shafts	1	
29	K200602	卡簧	Circlip	4	
30	2130	大连杆连接销	big connecting rod joint pin	1	
31	$\frac{11}{64}$ P40202	行针杠杆顶丝	Marking needle release lever set screw	1	
32	$\frac{1}{8}$ S44004	球接头连杆螺丝	ball end connecting rod screw	2	
33	2132	行针连杆接头销	The marking needle connecting rod attachment sells	1	
34	$\frac{3}{16}$ P40205	弯针顶紧螺丝	Hook thimble tight screw		

# 主轴传动与行针部件 Main axle transmission and marking needle parts





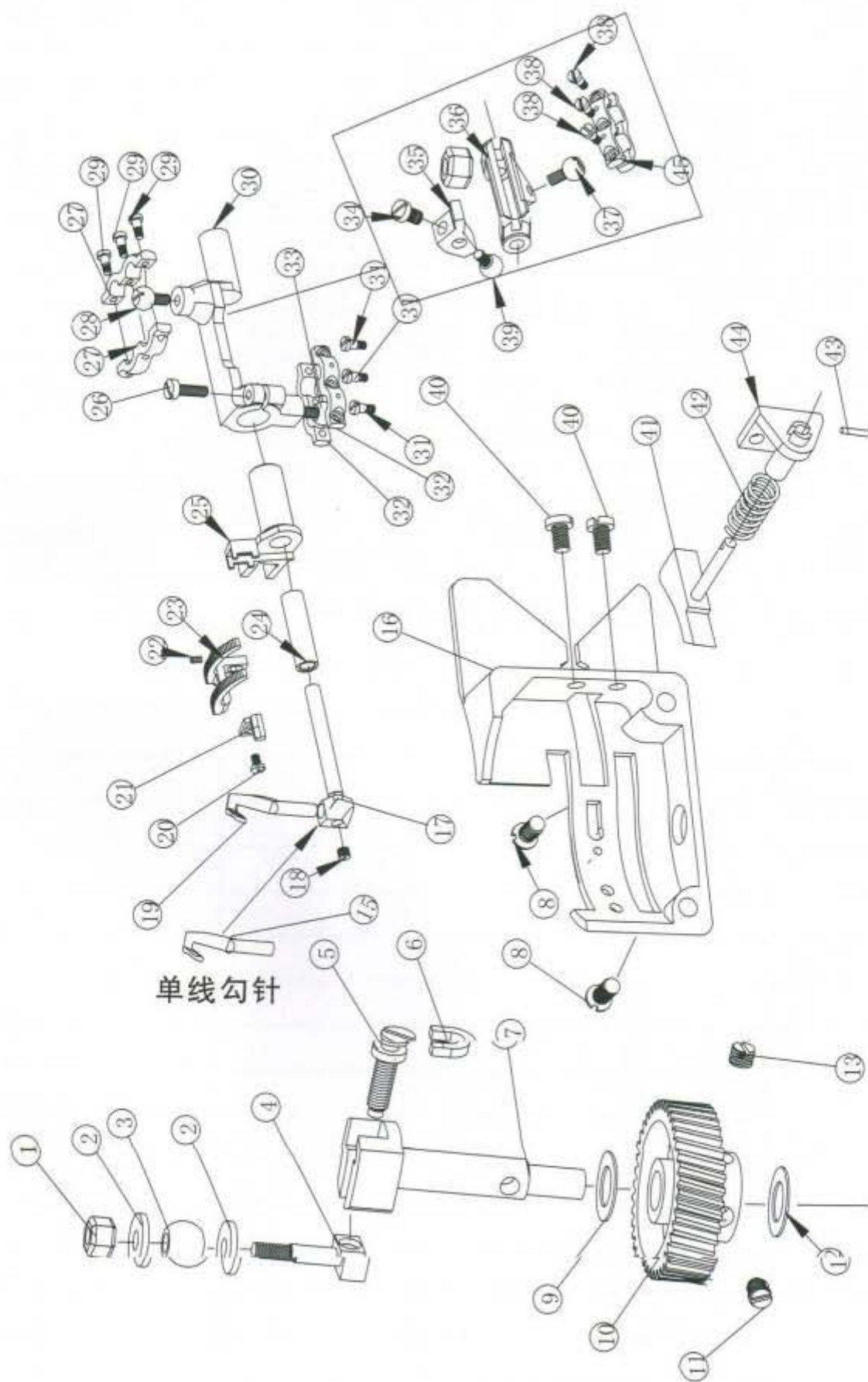
# 下送料、弯针驱动、针距调解部件

The next feeding cancel the needle to drive to sew the distance to mediate the part

序号 Serial number	零部件号 Spare part number	零 部 件 名 称	数 量	备注
1	$\frac{9}{64}$ N40104	针距调解螺母 The needle is apart from the regulaing nut	1	
2	2150	针距调解轴平垫 The needle is apart from the regulaing shaft plain cushion	2	
3	2151	针距调节连接球 The needle is apart from the adjustment company to catch a ball	1	
4	2152	针距调解滑块 The needle to apart the adjustment slide	1	
5	$1\frac{1}{64}$ V40407	针距调节螺丝 The needle is apart from the adjusting screw	1	
6	2153	针距调节挡块 The needle is apart from the adjustment to keep off the black	1	
7	2131	针距调解座 The needle is apart from the adjustment place	1	
8	$\frac{9}{64}$ C40502	针板螺丝 Needle board screw	2	
9	2119A	送料齿轮平垫 feeding gear plain cushion	1	
10	2165A	送料齿轮 feeding gear	1	
11	$\frac{3}{16}$ Z40301	小连杆定位螺丝 small connecting rod set screw	1	
12	2119B	送料齿轮平垫 feeding gear plain cushion	1	
13	$\frac{3}{16}$ P40205	弯针顶紧螺丝 hook thimble tight screw	1	
	$\frac{1}{8}$ V44403B	单线舌头固定螺丝 single track tongue anchor screw	2	
15	2154	单线勾针 single track hookneedle	1	
16	124	针板 Needle board	1	
17	2144	下轴 Lower shaft	1	
18	$\frac{3}{16}$ P40205	勾针顶紧螺丝 hook thimble tight screw	1	
19	2108	勾针 hook needle	1	
20	$\frac{9}{64}$ V40413	送料舌头紧固螺丝 feeding tongue tight screw	1	
21	2155	护针板 protects the needle board	1	
22	$\frac{3}{32}$ P56206	送布牙调解螺丝 Delivers the cloth tooth adjusting screw	1	
23	2105	送布牙 Delivers the cloth tooth	1	
24	2156	牙架座固定套 Tooth rest base fixed wrap	1	
25	2136A	牙架座 Tooth rest base	1	
26	$1\frac{1}{64}$ V40408	开针架收紧螺丝 opens the punch block to tighten the screw	1	
27	2134	球接头连杆 Ball end connecting rod	1	
28	2197	开针挡球螺丝 operates the needle tripping ball screw	1	
29	$\frac{1}{8}$ S44004	球接头连杆螺丝 Ball end connecting rod screw	3	
30	2158	开针架 opens the punch block	1	
31	$\frac{1}{8}$ S44004	球接头连杆螺丝 Ball end connecting rod rod screw	3	
32	2134	球接头连杆 Ball end connecting rod	1	
33	2197	开针挡球螺丝 operates the needle tripping ball screw	1	
34	$\frac{7}{32}$ V32409	导架紧固螺丝 Guide bracket tight screw	1	
35	2159	开针挡导架 operates the needle to keep off the guide bracket	1	
36	2160	开针挡 operates the needle to keep off	1	
37	2197	开针挡球螺丝 operates the needle tripping ball screw	1	
38	$\frac{1}{8}$ S44004	球接头连杆螺丝 Ball end connecting rod screw	3	
39	2198	导架球头 Guide bracket ball head	1	
40	$\frac{1}{8}$ V44410	针板舌头座固定螺丝 Needle board tongue place anchor screw	2	
41	2127	针板舌头 Needle board tongue	1	
42	2200	针板舌头弹簧 Needle board tongue spring	1	
43	2201	针板舌头定向肖 The needle board tongue direction detection sells	1	
44	2127B	针板舌头固定座 Needle board tongue fixed stand	1	
	2134	球接头连杆 Ball end connecting rod	1	
	$1\frac{1}{64}$ N40102	大连杆销轴螺母 Dalian pole pin spindle nut	1	

# 下送料、弯针驱动、针距调解部件

The next feeding cancel the needle to drive to sew the distance to mediate the part





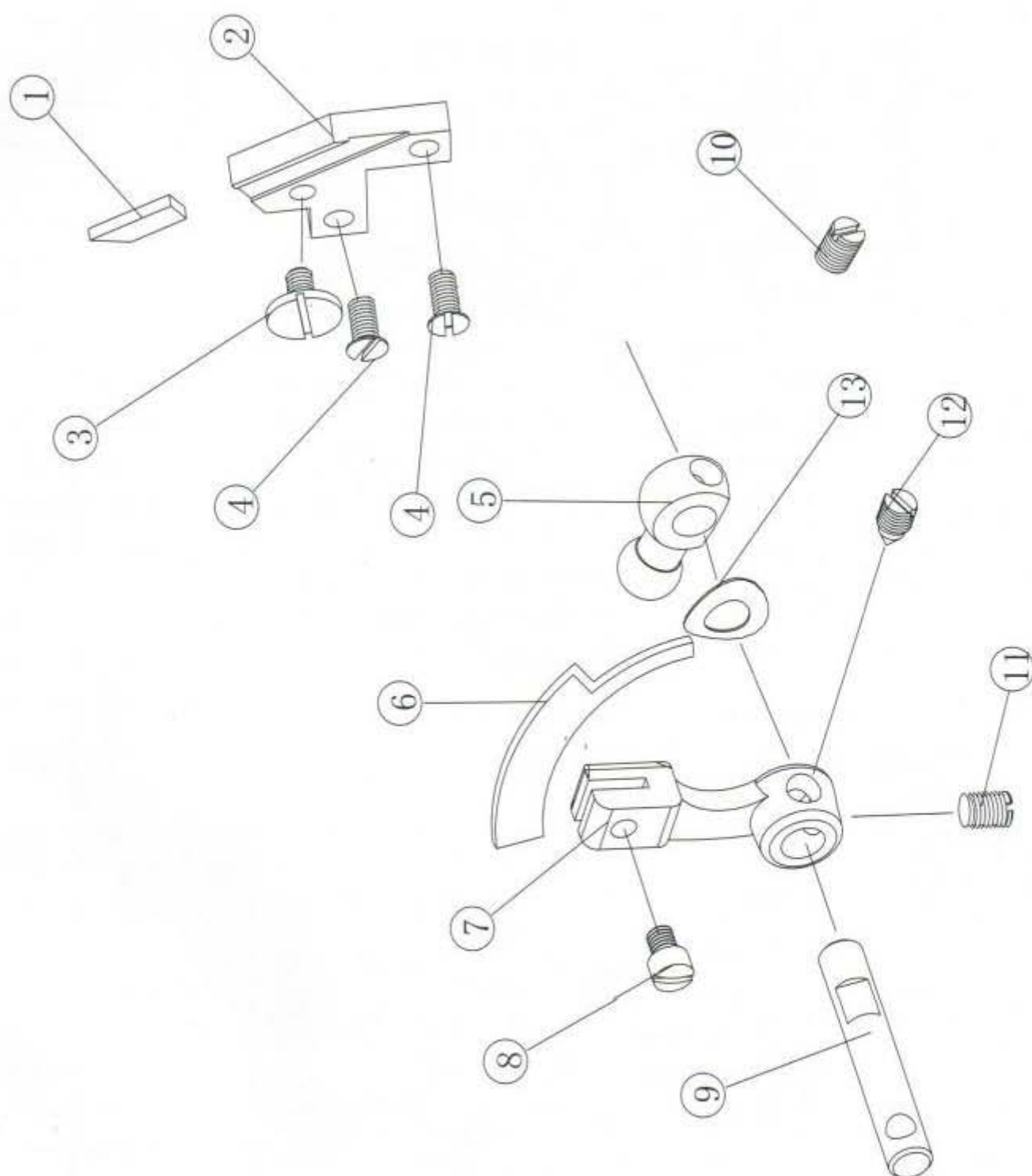
The scissors actuate the part

The scissors actuate the part

[illegible]

# 剪刀驱动部件

The scissors actuate the part





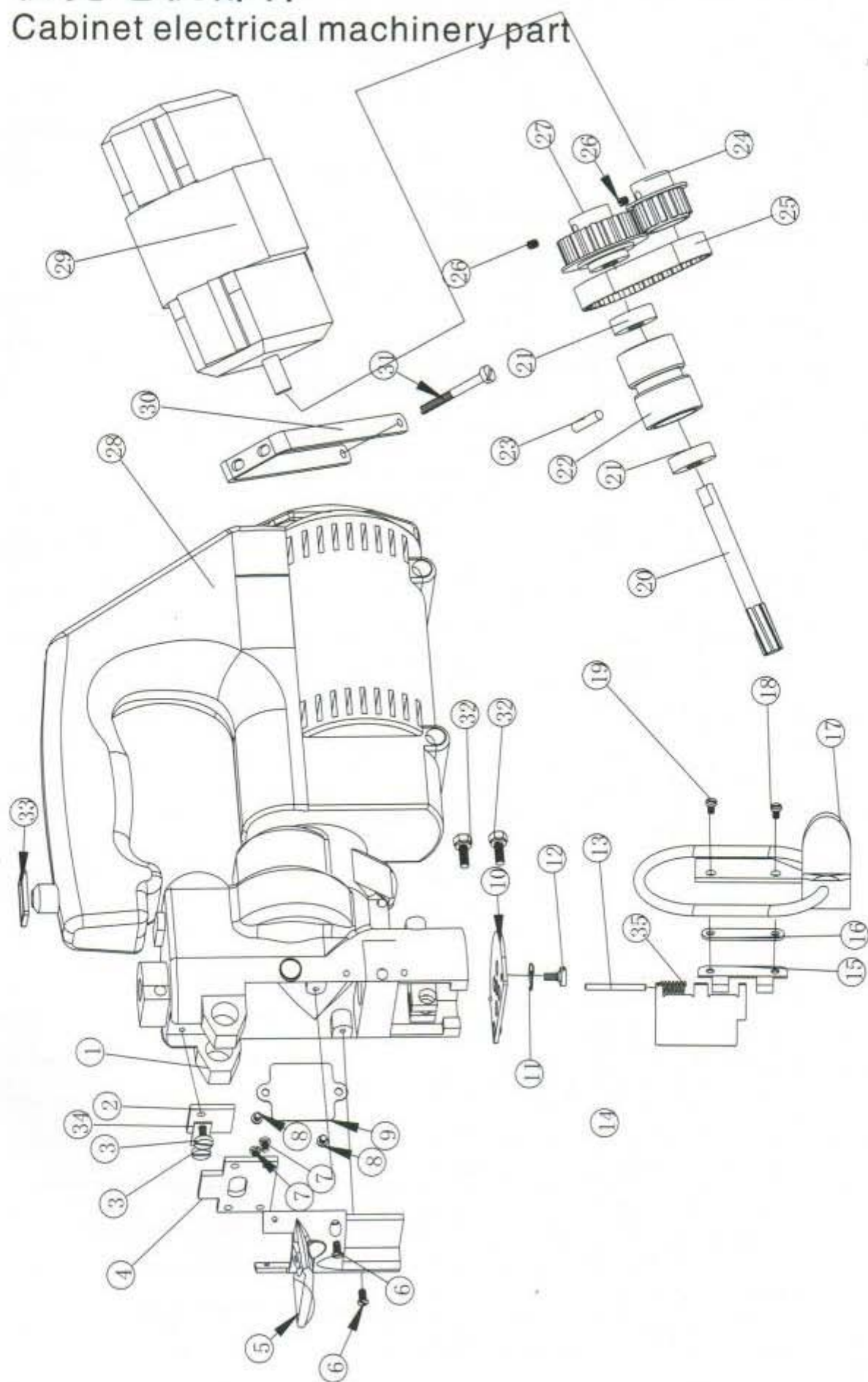
# 机壳电机部件

## Cabinet electrical machinery part

序 号 Serial number	零部件件号 Sparepart number	零 部 件 名 称		数 量	备注
1		机壳	Cabinet	1	
2	2167	后防尘胶皮	Latter dustproof rubber	1	
3	$\frac{9}{64}$ V40414	侧盖板螺丝	Side lap screw	2	
4	2168	前防尘胶皮	frist dustproof rubber	1	
5	2169	防尘盖	Dus cap	1	
6	$\frac{9}{64}$ C40502	针板螺丝	Needle board screw	2	
7	$\frac{1}{8}$ V44410	针板舌头座固定螺丝	Needleboard tongue place onchor screw	2	
8	$\frac{9}{64}$ V40414	侧盖板螺丝	side lap screw	2	
9	2182	侧盖板	side lap	1	
10	2183	前盖板	frist lap	1	
11	2199	前盖板弹簧垫	first lap spring pad	1	
12	$\frac{9}{64}$ S40005	前盖板螺丝	first lap screw	1	
13	2170	前防尘盖肖轴	frist dustpoot cancels the axis	1	
14	2157B	前防尘盖	frist dust cap	1	
15	2157A	前防尘盖底板	The frist dust capis negative	1	
16	2103AC	送料舌头垫板	feeding tonguebacking strip	1	
17	2171	送料舌头	feeding tongue	1	
18	$\frac{9}{64}$ V40413	送料舌头紧固螺丝	feeding tongue tight screw	1	
19				1	
20	2172	转动轴	Rotatingaxis	1	
21		轴承	Bearing	2	
22	2173	转动轴套	Rotates the axle sleeve	1	
23	2202	转动轴套开口销 $\phi 4.2 \times 6$	Rotation axle sleeve cotter pin	1	
24	2174	主动轮	Driving pulley	1	
25		传动带	Transmission belt	1	
26	$\frac{1}{64}$ P40202	行针杠杆顶丝	marking needle release lever set screw	2	
27	2175	传动轮	Driver	1	
28		电机外壳	Electrical mac hineryouter covevtnng	1套	
29		电机	Electrical machinery	1	
30	2106	吊环	Suspension loop	1	
31	$\frac{9}{64}$ S40006	吊环固定螺丝	suspension loop anchor screw	1	
32	$\frac{1}{64}$ N40601	电机固定螺丝	Electical machinery anchor screw	2	
33	2177	开关防尘垫	switch dust proof pad	1	
34	2178	防尘压板	Dustproof clamp	1	
35	2157C	防尘盖弹簧	Dust cap spring	1	

# 机壳电机部件

Cabinet electrical machinery part





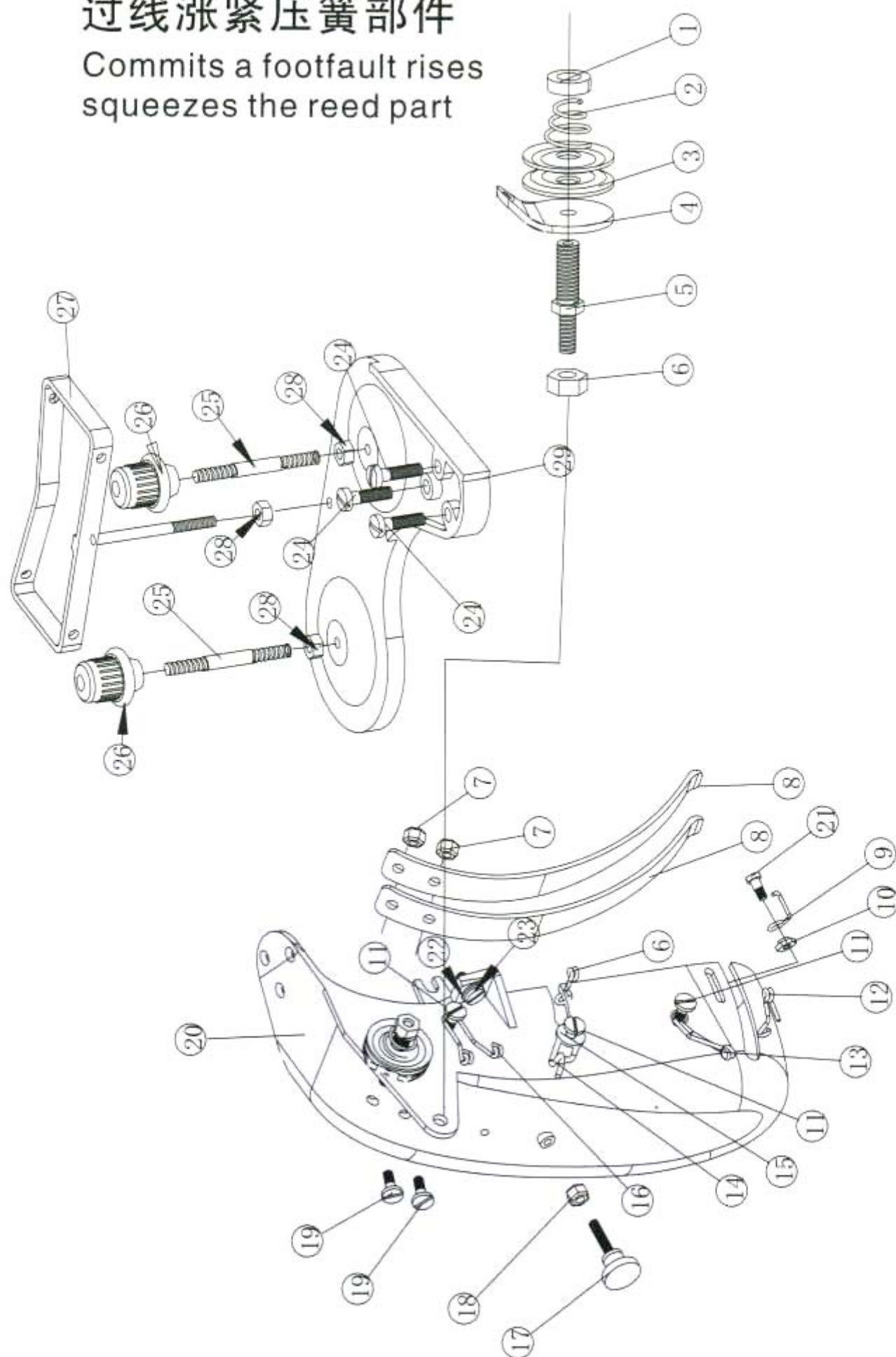
# 过线涨紧压簧部件

Commits a footfault rises squeezes the reed part

序 号 Serialnu mber	零部件件号 Sparepartparts number	零 部 件 名 称		数 量	备注
1	1/4 N40105	夹线螺母	Clamps the linenut	2	
2	2179	夹线簧	Clamps the ilne reed	2	
3	2180	夹线盘	Clamps the coil	4	
4	2181	过线板	Crosses the forming block	2	
5	2124	夹线螺丝	clamps the line screw	2	
6	3/16 N28106	锁紧螺母	Locks the nut	2	
7	9/64 N40404	针距调解螺母	The needle is apart fromthe regulating nut	2	
8	2183	压簧	presses the reed	2	
9	2184	前线勾	The front cancels	1	
10	1/8 N44107	前线勾螺母	The from cancels the nut	1	
11	9/64 V40414	侧盖板螺丝	side lap screw	3	
12	2185	线挂	The line hangs	1	
13	2186	线勾	The line cancels	1	
14	2187	上线勾	The political line cancels	1	
15	2188	线勾压紧垫	The line cancele presses only fronts	2	
16	2189	下线勾	The winding cancels	1	
17	9/64 L40701	调压螺丝	The accent pressesthe screw	1	
18	9/64 N40404	针距调解螺母	The needle is apart from the legu lating nut	1	
19	9/64 S40007	压簧螺丝	presses the reed screw	2	
20	2190	上盖	Top head	1	
21	1/8 V44402	卡板螺丝	Contour pate screw		
22	2191	上盖螺丝平垫	Top head screw plain cushion	1	
23	9/64 V40415	上盖螺丝	Top head screw	1	
24	3/16 S40008	线托架固定螺丝	line bracket anchor screw	3	
25	2192	线杆	Line pole	2	
26	N40109	线杆螺母	Line pole nut	2	
27	2193	线支架	Line support	1	
28	N40107	线支架螺母	Line support nut	3	
29	2189H	线托架	Line bracket	1	
30	2194	线挂	The line hangs	1	

# 过线涨紧压簧部件

Commits a footfault rises  
squeezes the reed part





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2114	13-1	2145	13-10	2178	19-34	$\frac{9}{64}$ S4002	9-7
2115	13-3	2146	11-14	2179	21-2	$\frac{11}{64}$ S4003	13-8
2116	13-6	2147	11-22	2180	21-3	$\frac{1}{8}$ S44004	11-1
2117	13-13	2148	11-26	2181	21-4		15-29
2118	13-14	2149	11-27	2182	19-9		15-31
2119A	13-18	2150	15-2	2183	21-8		15-38
	15-9	2151	15-3	2184	21-9	$\frac{9}{64}$ S40005	19-12
2119B	15-12	2152	15-4	2185	21-12	$\frac{9}{64}$ S4006	19-31
2120	11-5	2153	15-6	2816	21-13	$\frac{9}{64}$ S4007	21-19
2121	13-21	2154	15-15	2187	21-14	$\frac{3}{16}$ S4008	21-24
2122	13-17	2155	15-21	2188	21-15	$\frac{9}{64}$ N40101	13-4
2123	13-24	2156	15-24	2189	21-16	$\frac{11}{64}$ N40102	11-10
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2126	13-26	2157C	19-35	2192	21-25	$\frac{9}{64}$ N40104	21-18
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# 零件件号索引

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